

Instructions: Economy Boron Nitride



Application Instructions: (read all steps before proceeding)

1. Prepare surface. Mould surface should be clean and dry.
2. Wear a mask, goggles and gloves (see Safety Data Sheet for full details).
3. Shake container well. Hold can 10cm away from mould and spray 2-3 light coats letting each layer dry before applying another.
4. When the Boron Nitride Primer is dry, you are ready to use the mould or cure it. If you decide to cure the boron nitride (which will make the finish hard and last longer), set your kiln to 93C and hold for 20 minutes.
5. After firing, if needed, wipe or lightly sand primer to remove any excess residue. Reapply Boron Nitride Spray when needed.

Trouble Shooting

Why is the Boron Nitride flaking off the mould?

If the Boron was applied too heavily it will flake off when fired. Clean mould by sanding down the primer. Reapply with light coats as instructed above.

The primer is on my glass, what can I do?

If the Boron was not completely dry or if the primer had been fired at a high temperature the primer may stick to the glass. Use an acidic cleaner and a plastic scouring pad to remove as much as you can.