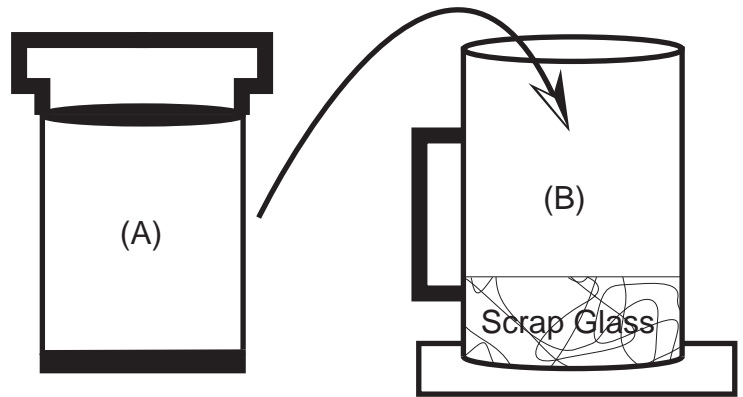


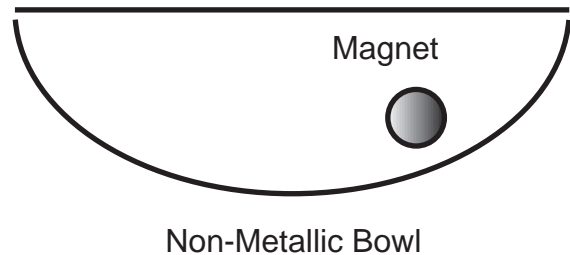
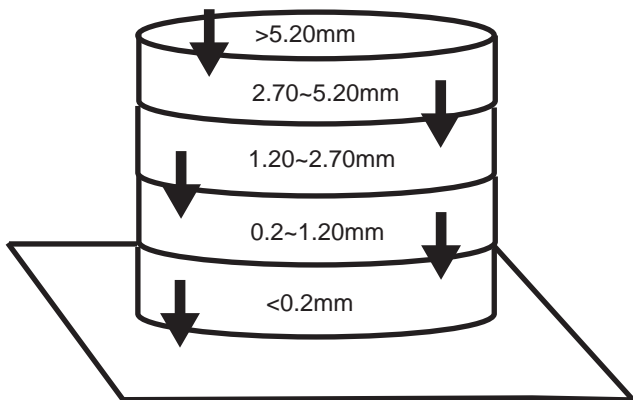
## FRIT MAKING, CLEANING AND SEPARATING INSTRUCTIONS

- 1 Remove mashing piston from base cylinder. (A)  
(Aanraku Frit Maker AANP-FM1.)
- 2 Fill base cylinder (B) about 1/3 full of compatible glass to be made into frit.
3. Insert piston into base cylinder, crush glass with an up/down motion and rotate 5 degrees to 90 degrees with each vertical movement for about 20-30 seconds until glass is crushed sufficiently.



4. Wrap magnet in Saran Wrap and drop in bowl.
5. Pour new crushed frit into bowl and stir magnet and frit. (Magnet will collect any iron filings from making frit.) Remove magnet and discard filings collected on Saran Wrap.

### AANRAKU FRIT SIFTER/SORTER (AANP-FS4C)



6. Pour all magnet cleaned frit into top stacked sifter cup.
7. Lift all 4 cups together and gently tap onto a piece of white posterboard or paper that has been placed underneath. While tapping, all the less than 0.20mm frit powder will deposit on the paper.
8. When finished tapping out fine powder, remove bottom cup and pour out 0.2~1.20mm sized frit from top of screen mesh in bottom cup.
9. Continue separating and emptying cups until all sorted frits are distributed into their piles of respective size.